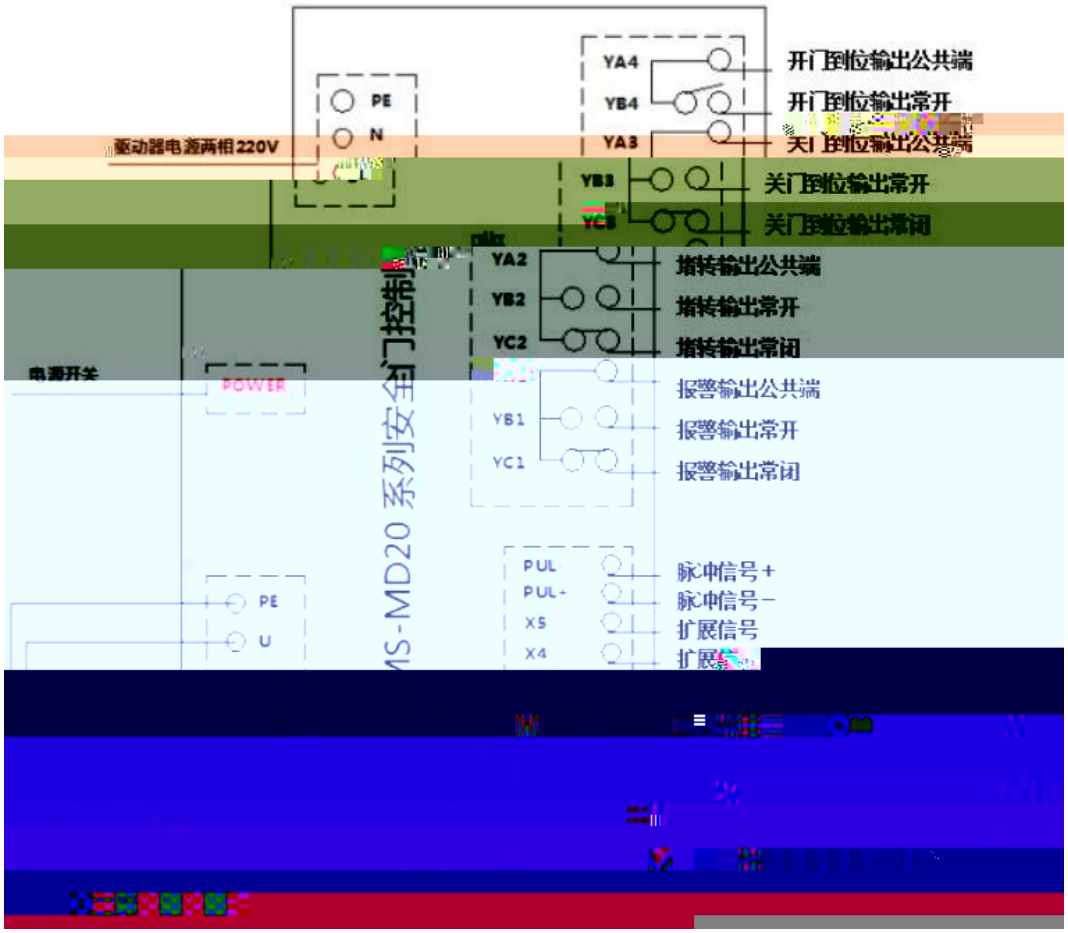
MODROL ELECTRIC CO., LTD.



3012-000-102

1 ..... 1
..... 1
1.2 ..... 1
1.3 ..... 2
1.4 ..... 3
..... 3
2.1 ..... 3
3 ..... 4
3.1 ..... 4
3.2 ..... 4
3.3 ..... 4
3.4 ..... 5
..... 5
..... 6
P1. ..... 6
P2. ..... 6
P3. ..... 6
P4. ..... 7
P5. ..... 7
P6. ..... 8
U1. ..... 8
U2. ..... 9
U6. ..... 10
..... 10
..... 10
..... 11
..... 12

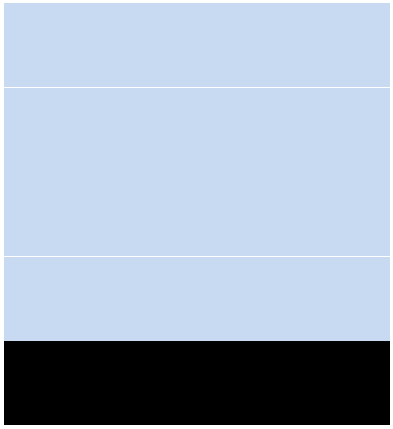





1-3 IMS-MD20

1.
2.

| | | | | | | | | |
|---|---|---|---|---|---|---|---|---|
| 9 D | 3 | 8 | 4 | 9 | 2 | 7 | 6 | 1 |
| | CS | CS | CLK | CLK | DO | DO | 0V | 5V |
| | | | | | | | | |



IMS-MD20P6B

220V 50Hz/60Hz

2.3A

220V 874VA



3-1

a) X1 P5.02 P4.01

b) P5.03 P3.02
P4.02

c) P6.04 Y1
X2

d) X2 P5.04 P4.01

e) P5.05 P3.02
P4.02

f) P6.05 Y2

P5.01
P5.02 P5.03

P5.04 P5.05

P4.02

P6.01
P6.04 P6.05

| | | | | |
|---|---|---|---|---|
| P3.02 | (mm) | | 0~250 | 20 |
| P3.03 | (mm) | | 0~250 | 0 |
| P3.04 | (mm) | | 0~250 | 0 |
| P3.05 | | 0: 1:PWM 2:CAN 3:MODBUS | 0~9999 | 0 |

| NO. | | | | |
|---|---|---|---|---|
| P4.01 | (m/s) | | 0.10~2.00 | 0.60 |
| P4.02 | % | P4.01 100% | 0~50 | 2 |
| P4.03 | % | P4.01 100% | 0~50 | 20 |

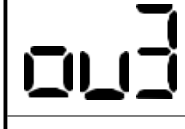
| NO. | | | |
|---|---|---|---|
| P5.01 | | 0.01~2.50 | 0.50 |
| P5.02 | | 1~9 | 4 |
| P5.03 | | 1~9 | 4 |
| P5.04 | | 1~9 | 4 |
| P5.05 | | | |



| | |
|---|---|
| NO. | |

ENTER STOP RES

- 
- 

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|---|---|---|---|
|  | | • <br> • | • <br> • <br> • |
|  | | • <br> • | • <br> • <br> • |
|  | | • <br> • <br> • IPM | • <br> • |
|  | | • <br> • | • <br> • |
|  | | • <br> • <br> • | • <br> • L3.02 <br> • L3.03 |
|  | | • <br> • | • <br> • |
|  | | • | • |
|  | | • <br> • <br> • | • <br> • |
|  | | • <br> • <br> • | • <br> • |

